

FOUNDRY DIVISION

Description : **GALVANIZING, FILING AND FINISHING OF GALVANIZED STRUCTURES**

Tender Document No. : **FYM / CONT / 2009 – 10 / 07**

Quantity : **360 MT**

1. SCOPE OF WORK

1. Closing of Screw / small holes by putty for prevention of Zn accumulation in threaded area and wherever necessary.
2. Dipping of structure in Acid, Alkali, flux tank and Molten Zinc bath.
3. Filing and finishing the extra metal deposited on Zinc bath hot dipped galvanized structures.
4. Remove zinc metal burrs from structures, Filing and finishing.
5. Filing up the less covered surface of the galvanized structure and finishing.
6. Removal of Zn ash from the Zn bath as and when necessary.
7. Removal of Zn dross from Zn bath as and when necessary.